CITY OF HASTINGS
HASTINGS, NEBRASKA

ADDENDUM NO. 1
9/17/25

WEC BOTTOM ASH
BUNKER ENCLOSURE
WHELAN ENERGY CENTER, UNIT 1

Contract No. HU 2025-110

- Specifications for walk-in door attached.
- Drawing for Bilco roof access hatch attached. Rough opening dimensions for hatch per drawing S103.

CITY OF HASTINGS

By Brandon Miller

Title Mechanical Engineer

The undersigned bidder hereby certifies that the revision set forth in this addendum have been incorporated in their bid and are a part of the contract documents.

Signed _____

Title _____

Firm _____

Date _____

ALL ISSUED ADDENDUM(S) MUST BE ACKNOWLEDGED
& RETURNED WITH YOUR BID DOCUMENTS

WEC1 Bunker Enclosure Walk-In Door		
1	**Exterior Doors**	Hollow metal
2	Door number	2
3	Insulated	Yes
4	R-Value	2.70 F-h-ft2/Btu in.
5	Fire rating	Nonrated
6	Door grade	II: Heavy-duty
7	Model	2: Seamless hollow steel
8	Thickness	1-3/4 inch
9	Material	Cold-rolled, hot-dip galvanized steel
10	Face sheet gauge	0.0598 Inch (1.518 mm)(16 gauge)
11	Core	Manufacturer's standard
12	Top	Manufacturer's standard
13	Bottom	Manufacturer's standard
14	Door glazing	None
15	Door Clearances	
16	Jamb	1/8 inch (3 m)
17	Head	1/8 inch (3 m)
18	Bottom	3/4 inch (20 m)
15	Handing	Left Hand Door (swing in) Left Hand Frame
19	**Door Frames**	
20	Materials	Cold-rolled hot-dip galvanized steel
21	Gauge (min)	0.0747 iinch (1.897 mm)(14 gauge)
22	Type	Assembled
23	Joints	Mitered
24	Fastening	Continuous weld on reverse side
25	Shape	Double rabbet
26	Depth	5-3/4 inch (146 mm)
27	Face	2 inch (50 mm)
28	Stop	5/8 inch (16 mm)
29	Head	2 inch (50 mm)
30	Kerf	At smokeproof enclosures
31	Backbend	Manufacturer's standard
32	Backbend return	Manufacturer's standard
15	Frame Prep	Frame & Door Prep for Mortise Hinges and Strike Plate
33	**Finish hardware**	Manufacturer's standard
15	Lockset	Keyed Lever Style
15	Hinges	Full Mortise Heavy Weight Ball Bearing
34	**Color**	Dark Bronze to match Unit 1 and Carbon Silo
Note: Manufacturer - Steelcraft L-Series or equivalent		

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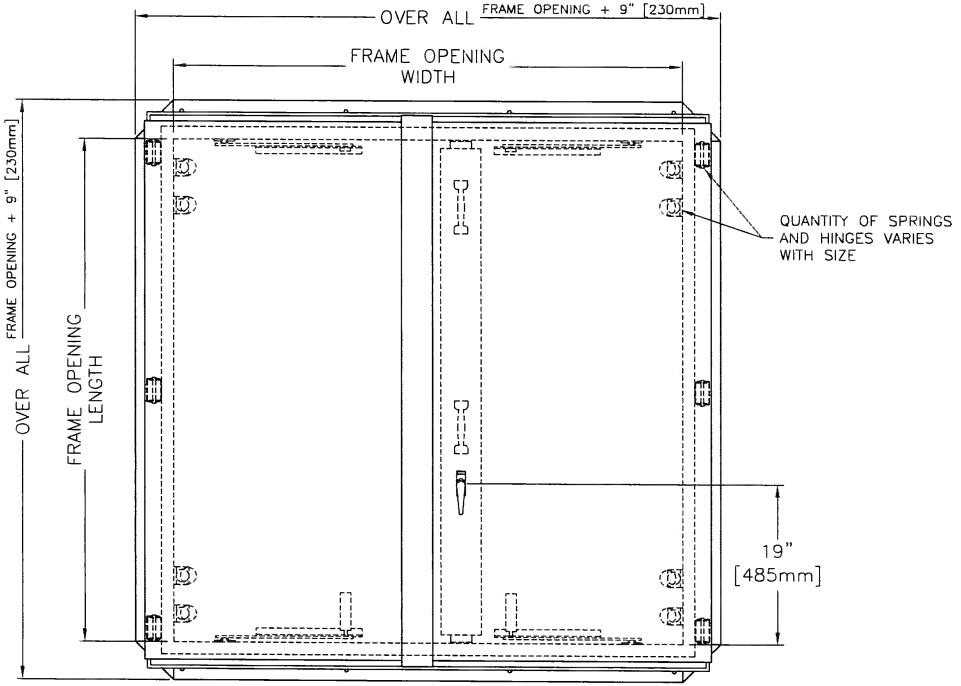

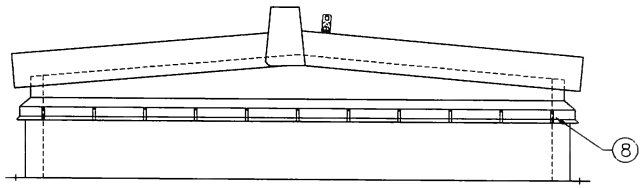

SECTION

SPECIFICATIONS

1. CURB W/INTEGRAL CAPFLASHING– 11 GA. ALUMINIUM (CORNERS FULLY WELDED)
2. COVER – 11 GA. ALUMINIUM
3. COVER LINER – 18 GA. ALUMINIUM
4. 2" [50MM] POLYISOCYANURATE CURB INSULATION
5. 2" [50MM] POLYISOCYANURATE COVER INSULATION
6. EPDM GASKET
7. PINTLE HINGE – STAINLESS STEEL TYPE 316
8. BILCLIP® FLASHING SYSTEM
9. SLAM LATCH (2 POINT) WITH INSIDE AND OUTSIDE HANDLES W/ PADLOCK HASPS
10. LOCK STRIKE
11. LIFTING MECHANISM WITH REINFORCED COMPOSITE TUBES AND COMPRESSION SPRINGS
12. AUTOMATIC HOLD OPEN ARM W/ RED VINYL GRIP AND COVER RELEASE
13. ARM GUIDE BRACKET

SHOP FINISH

ALUMINIUM: MILL FINISH
HARDWARE: CORROSION RESISTANT
(UNLESS OTHERWISE SPECIFIED)

NOTES:

1. THIS PRODUCT MAY BE INSTALLED ON EITHER A FLAT OR SLOPING ROOF. WHEN INSTALLED ON A SLOPE, THE HINGE SIDE MUST RUN PARALLEL WITH THE SLOPE. IF SLOPE EXCEEDS 30°, ADVISE FACTORY FOR MODIFICATION.
2. FULL SPECIFICATIONS ARE AVAILABLE ON WEBSITE: www.bilco.com

CUSTOMER

P.O. NO.

JOB

SALES REP.

Bilco® Manufacturers of Doors for Special Services
THE BILCO COMPANY
New Haven, Connecticut 06505

DOUBLE LEAF ROOF ACCESS HATCH TYPE D-50T

QTY	TYPE	SIZE WIDTH x LENGTH
☐	D-50T	_____ x _____ HINGE SIDE

WEB SITE: www.bilco.com

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